; homex.g

; called to home the X axis

;

; generated by RepRapFirmware Configuration Tool v3.2.3 on Sat May 01 2021 17:31:12 GMT-0700 (Pacific Daylight Time)

G91 ; relative positioning

G1 H2 Z5 F6000 ; lift Z relative to current position

G1 H1 X-240 F3000 ; move quickly to X axis endstop and stop there (first pass)

G1 H2 X5 F6000 ; go back a few mm

G1 H1 X-240 F240 ; move slowly to X axis endstop once more (second pass)

G1 H2 Z-5 F6000 ; lower Z again

G90 ; absolute positioning