; homez.g

; called to home the Z axis

;

; generated by RepRapFirmware Configuration Tool v3.2.3 on Sat May 01 2021 17:31:12 GMT-0700 (Pacific Daylight Time)

G91 ; relative positioning

G1 H2 Z5 F6000 ; lift Z relative to current position

G1 H1 Z-315 F3000 ; move Z down until the endstop is triggered

G92 Z0 ; set Z position to axis minimum (you may want to adjust this)

; Uncomment the following lines to lift Z after probing

;G91 ; relative positioning

;G1 Z5 F100 ; lift Z relative to current position

;G90 ; absolute positioning